



**CONTROL SIMBOLOGY**

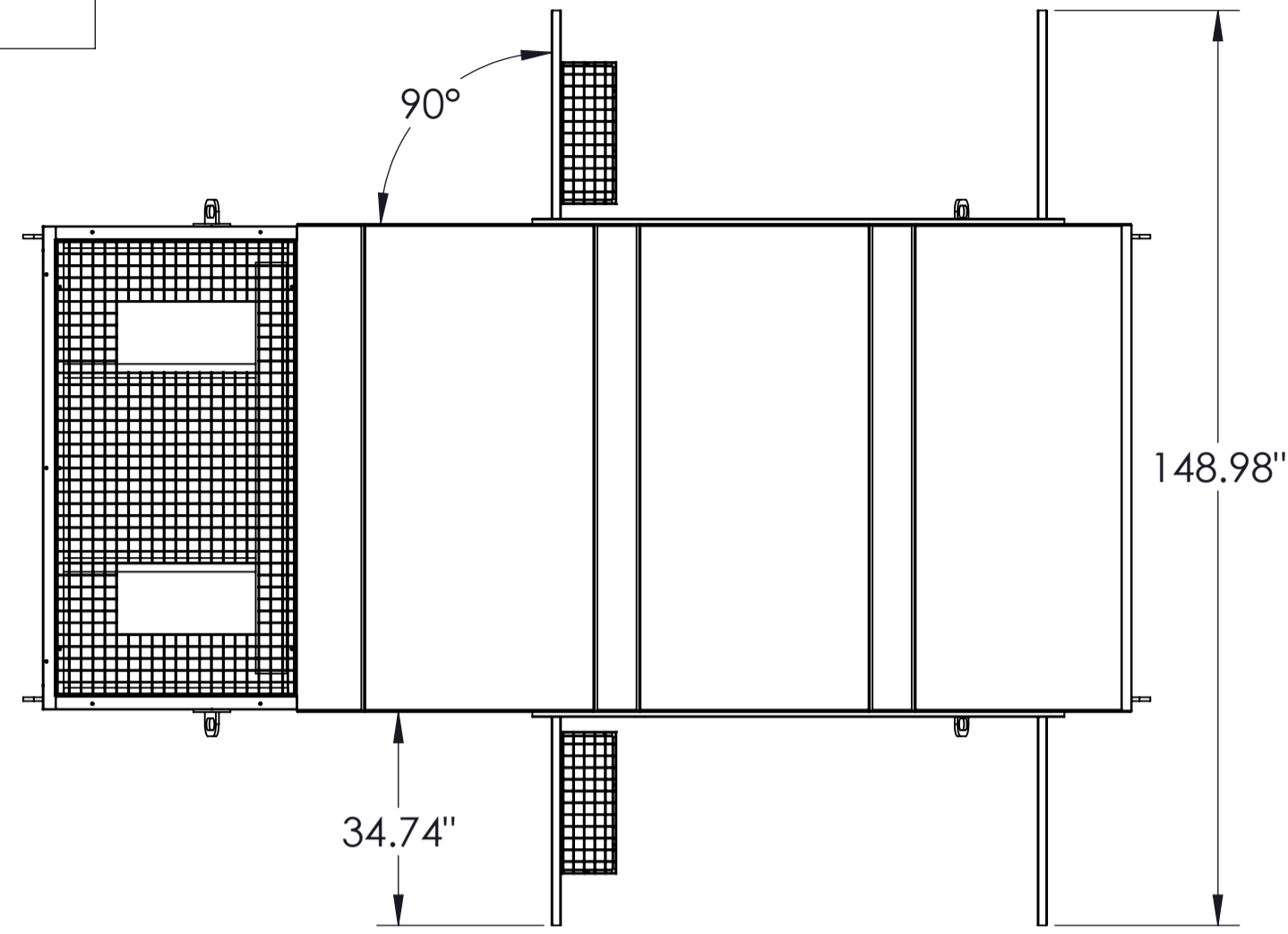
-  INSPECTION MEASURE
-  DRAWING REVISION
- 'C' = CUT    'D' = BEND

**TABLA DE TOLERANCIAS ESTANDAR DE NO ESPECIFICARSE**

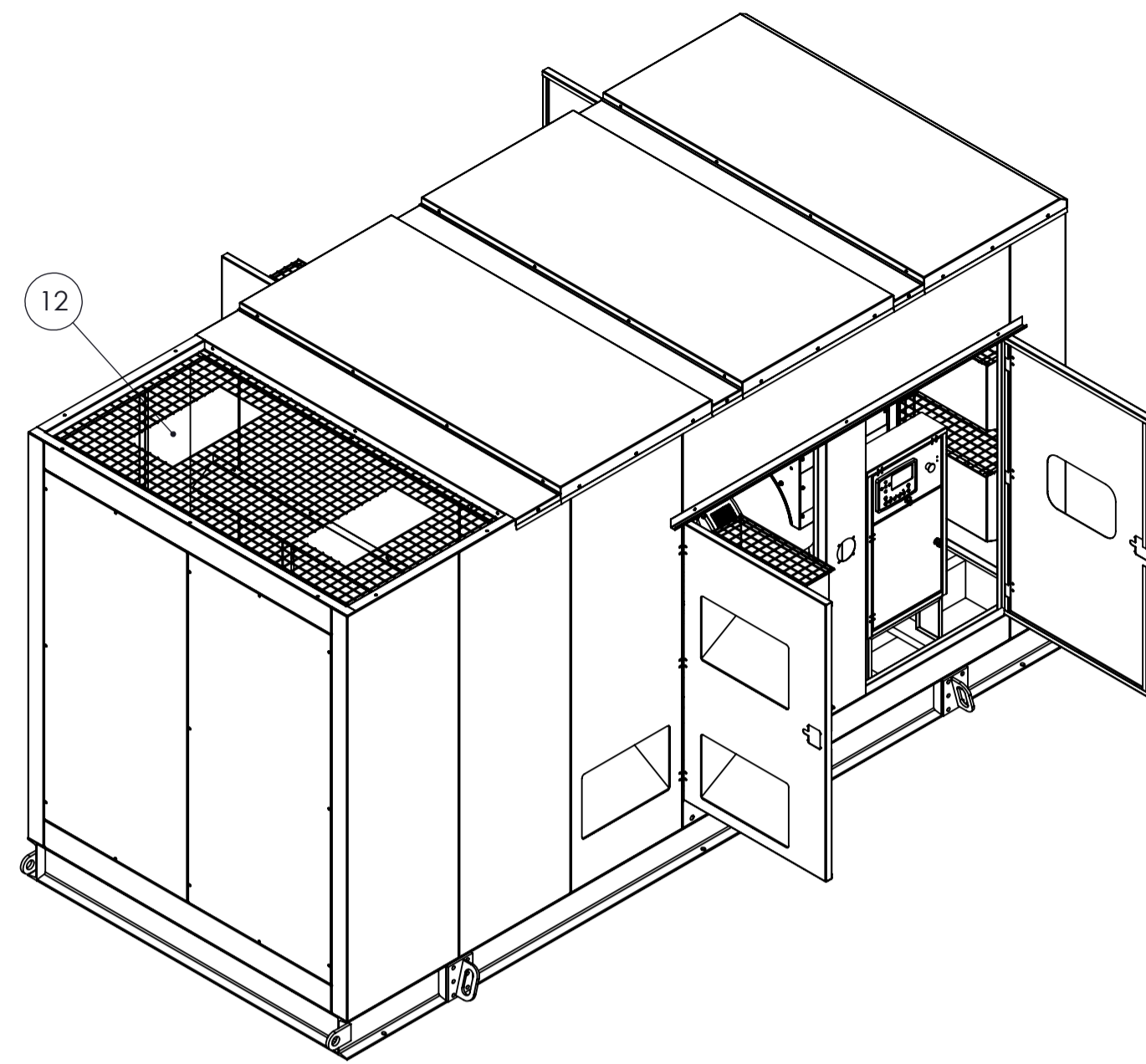
TOLERANCES OF FINISHED PART		GENERAL TOLERANCES	
RANGO	TOLERANCIA	DIAMETROS	ANGULAR
0 mm - 999 mm	± 1 mm	NO ESPECIFICADO	± 2°
1000mm- 5m	± 2 mm		
5 m-12 m	± 3 mm	ESPECIFICADO	± 0.05
12m-100m	±10 mm		

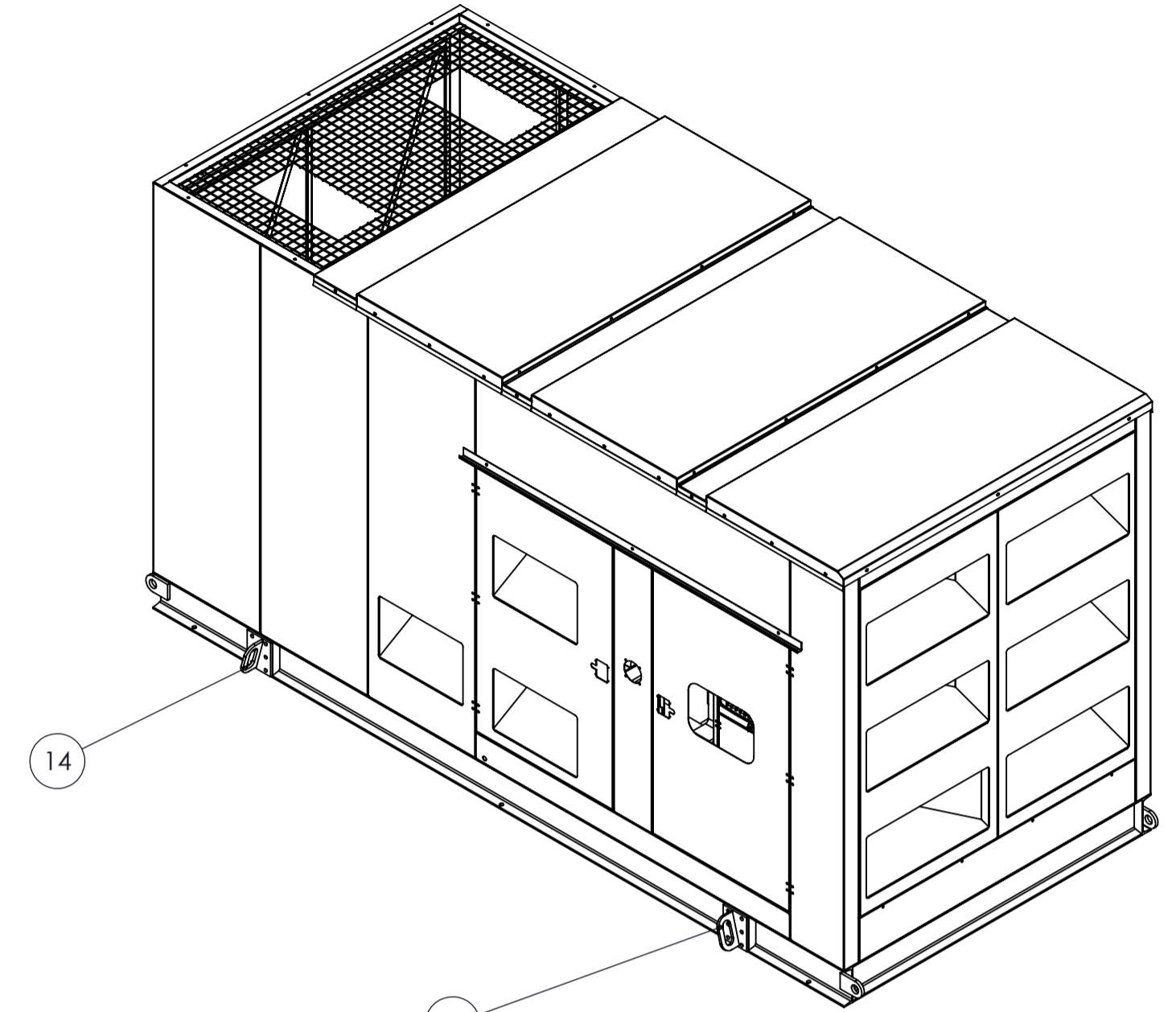
MATERIAL	ITEM	WEIGHT (kg)	FINISH
N/A	N/A		CLEAN SURFACES WITHOUT BURRS



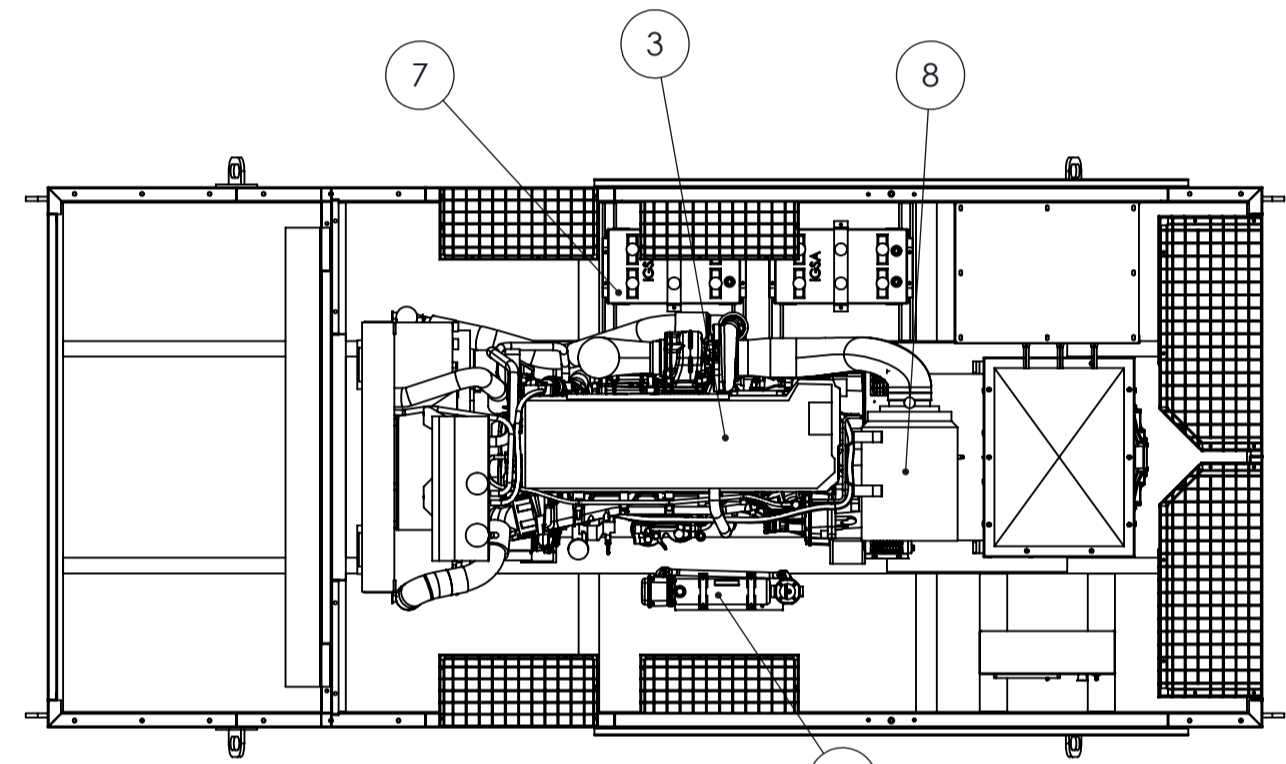
**TOP VIEW**



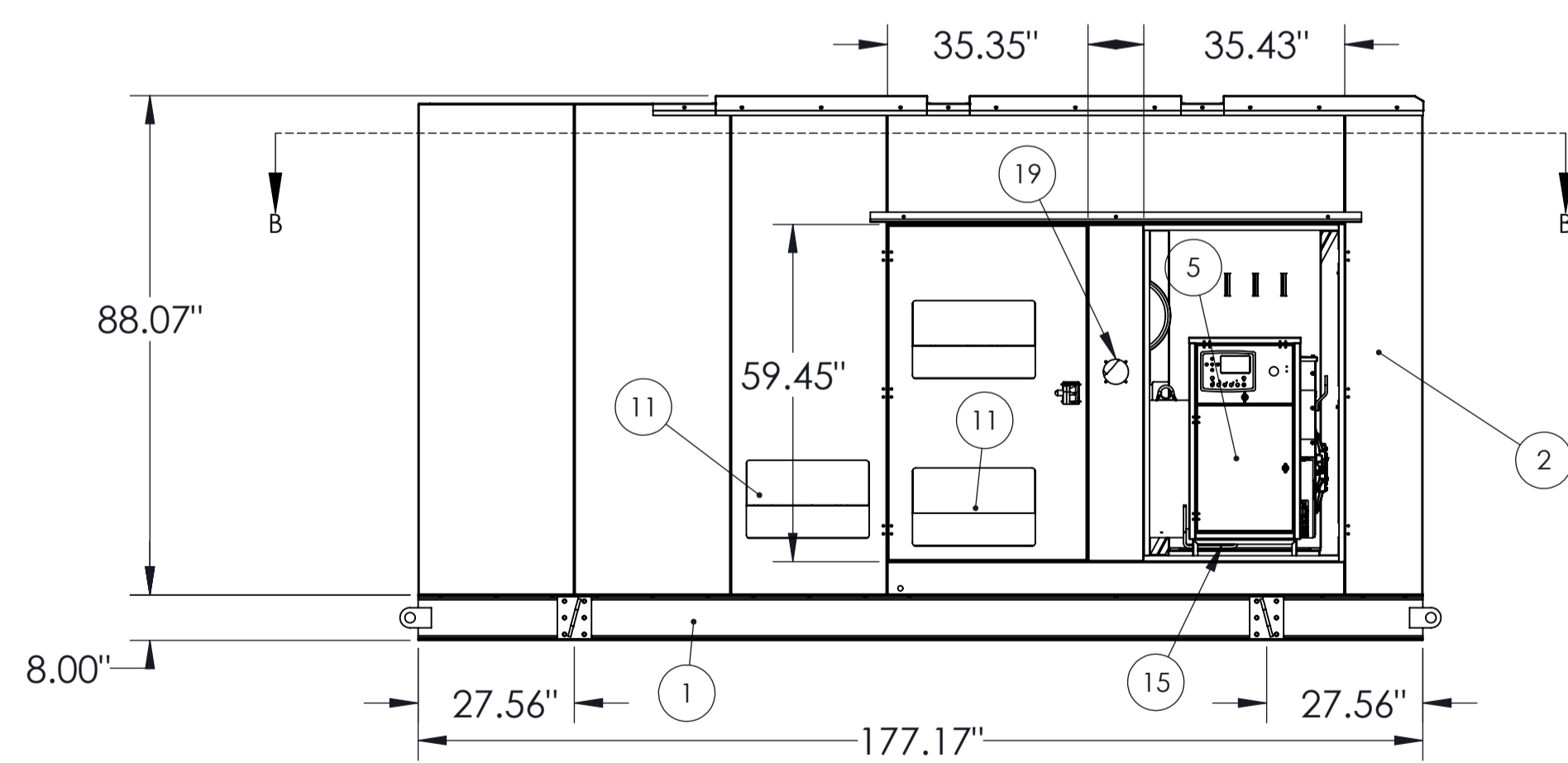
**ISOMETRIC VIEW**



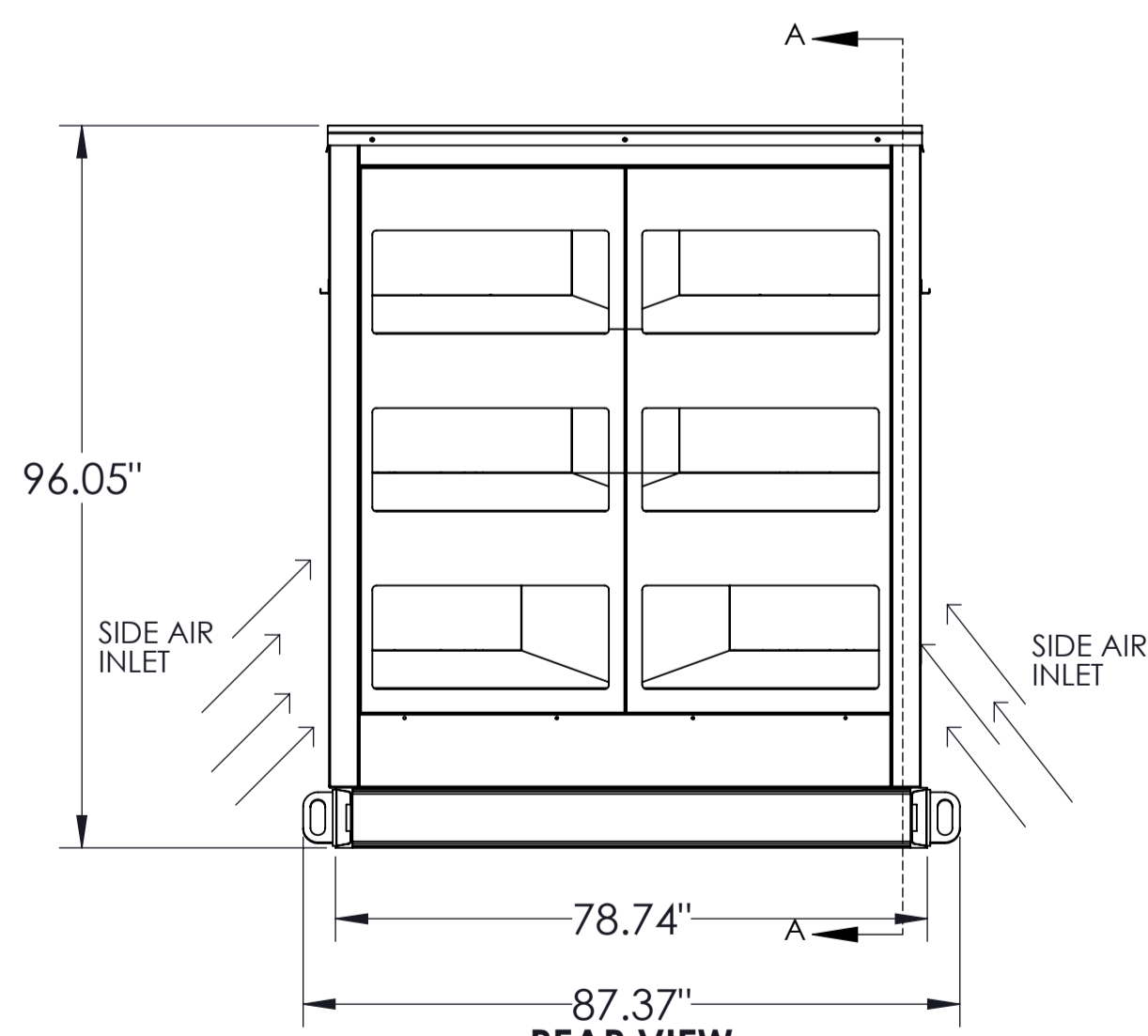
**ISOMETRIC VIEW**



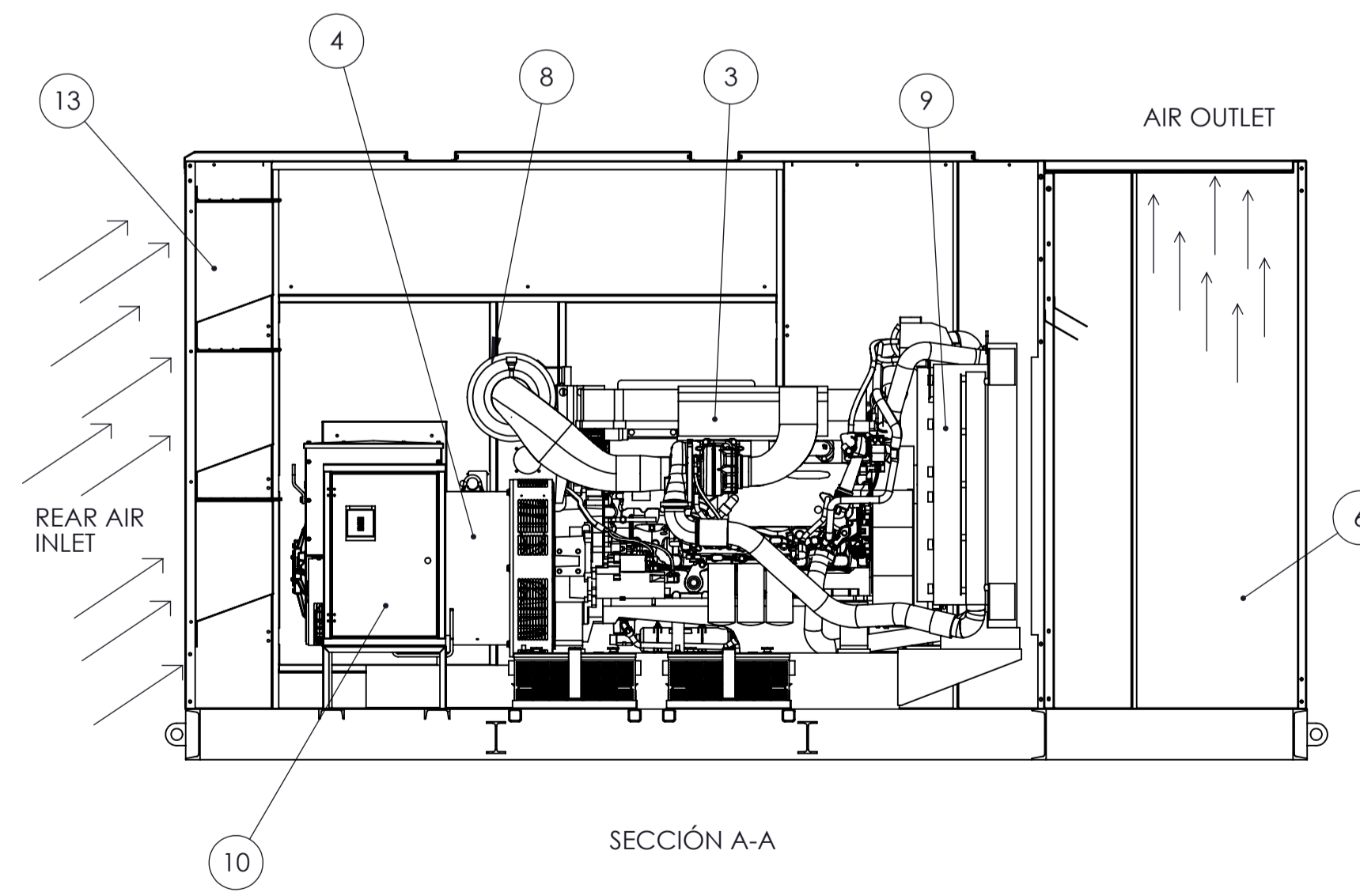
**SECTION B-B**



**RIGHT VIEW**



**REAR VIEW**



**SECCIÓN A-A**

ITEM NO.	DESCRIPTION
1	CHASSIS
2	MODULAR ACOUSTIC ENCLOSURE
3	ENGINE
4	ALTERNATOR
5	CONTROL PANEL
6	SILENCER
7	BATTERIES
8	AIR FILTER
9	RADIATOR
10	BREAKER
11	SIDE AIR INLET
12	FRONT AIR OUTPUT
13	REAR AIR INLET
14	LIFTING HOOK
15	OUTPUT CABLES
16	HEATER
17	COOLANT DRAINER
18	OIL DRAINER
19	EMERGENCY STOP

DEPTO.: <b>ENGINEERING</b>	DATE: 05/27/2019	DRAWN BY: ARG	REVIEWED BY: MBG	APPROVED BY: FJPR
ESCALA: N/A	CUSTOMER: <b>STD UL</b>	DRAWING No: <b>EG W/C VOLVO-STF 350kW 480 VAC 3PH</b>		
ACOT.: mm.	PART NAME: <b>BASE FRAME AND ENCLOSURE FOR ENGINE VOLVO-STAMFORD 350KW/480VAC 3PH/ABB BREAKER T5N 600A</b>			REV.: 00
				SHEET 1 OF 2

**IGSA S.A. DE C.V.**  
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 FACILITIES: HIGHWAY ANIMOLULCO-OCYOYACAC KM-5, LERMA EDO. DE MEXICO, CP 52740  
 ENGINEERING DEPARTMENT: TEL.: 01 (55) 9626950 Ext.: 3018, 3020 & 3025.  
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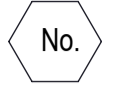
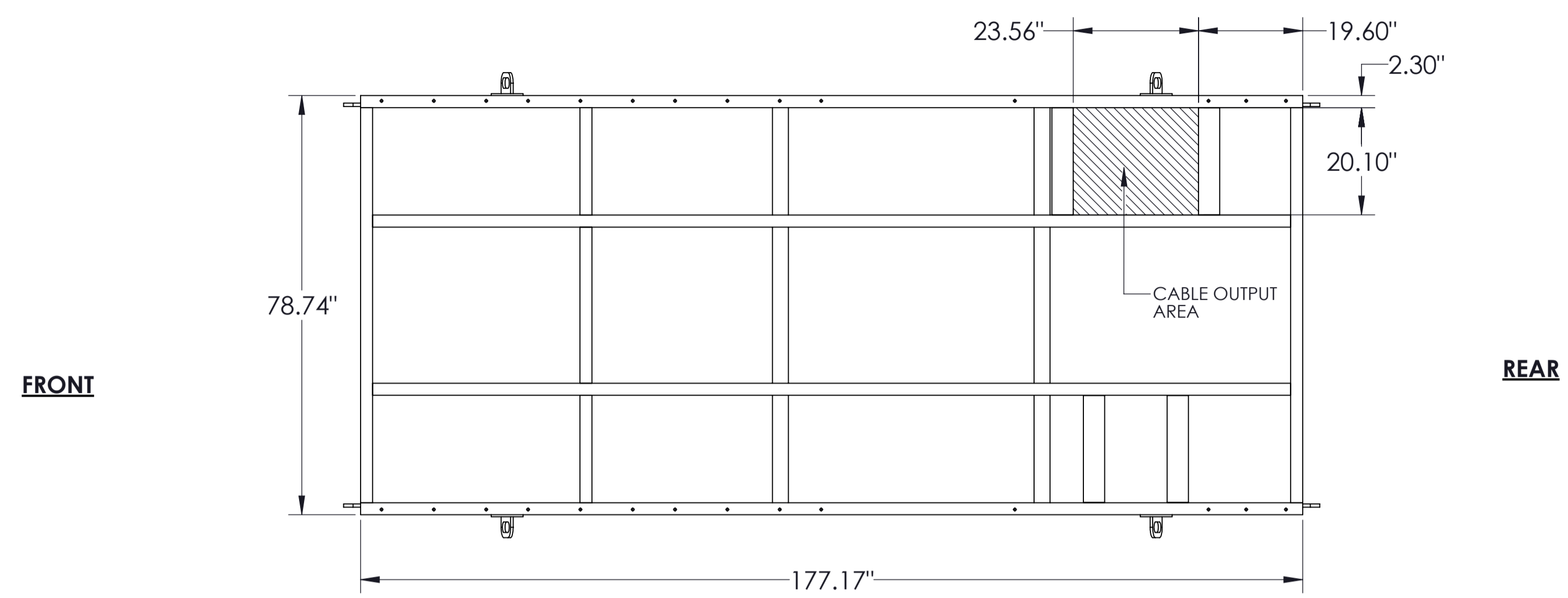
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 No. DRAWING REVISION  
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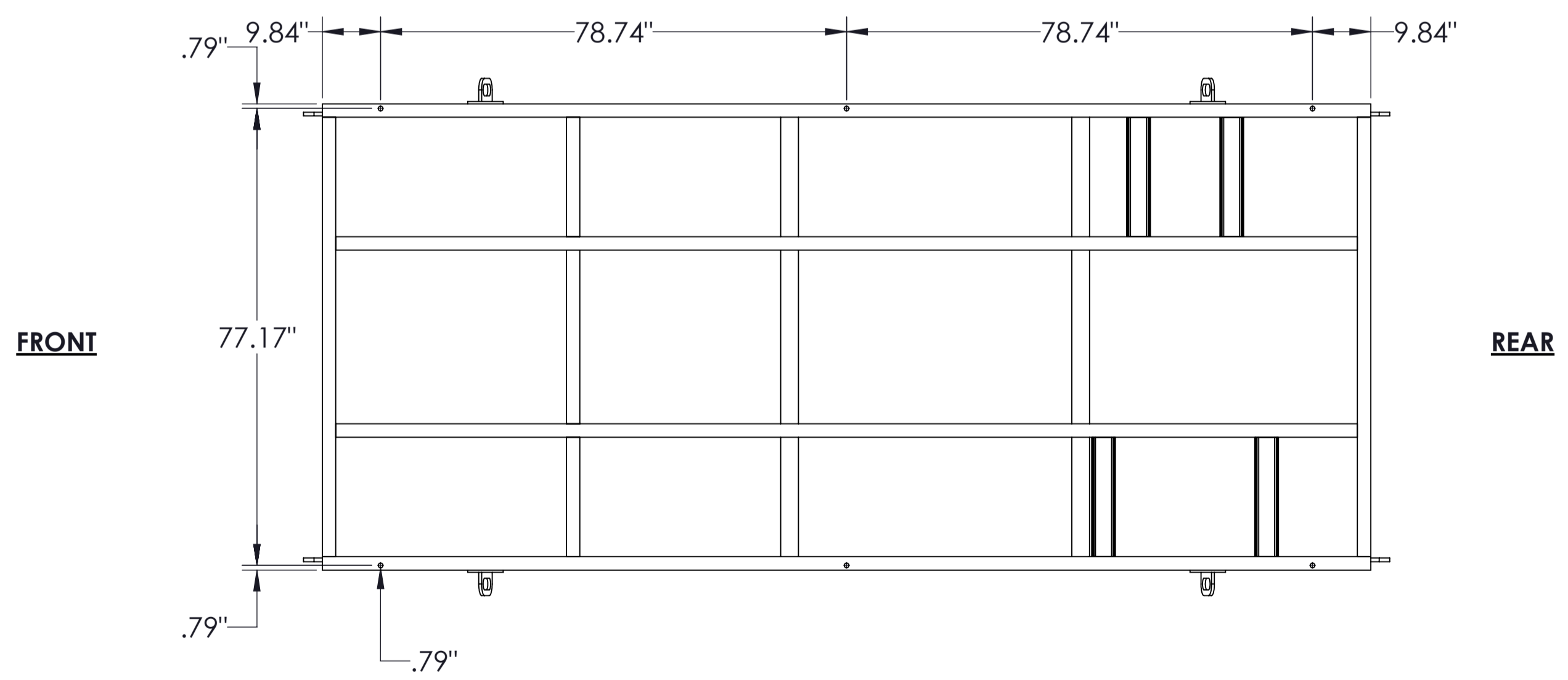
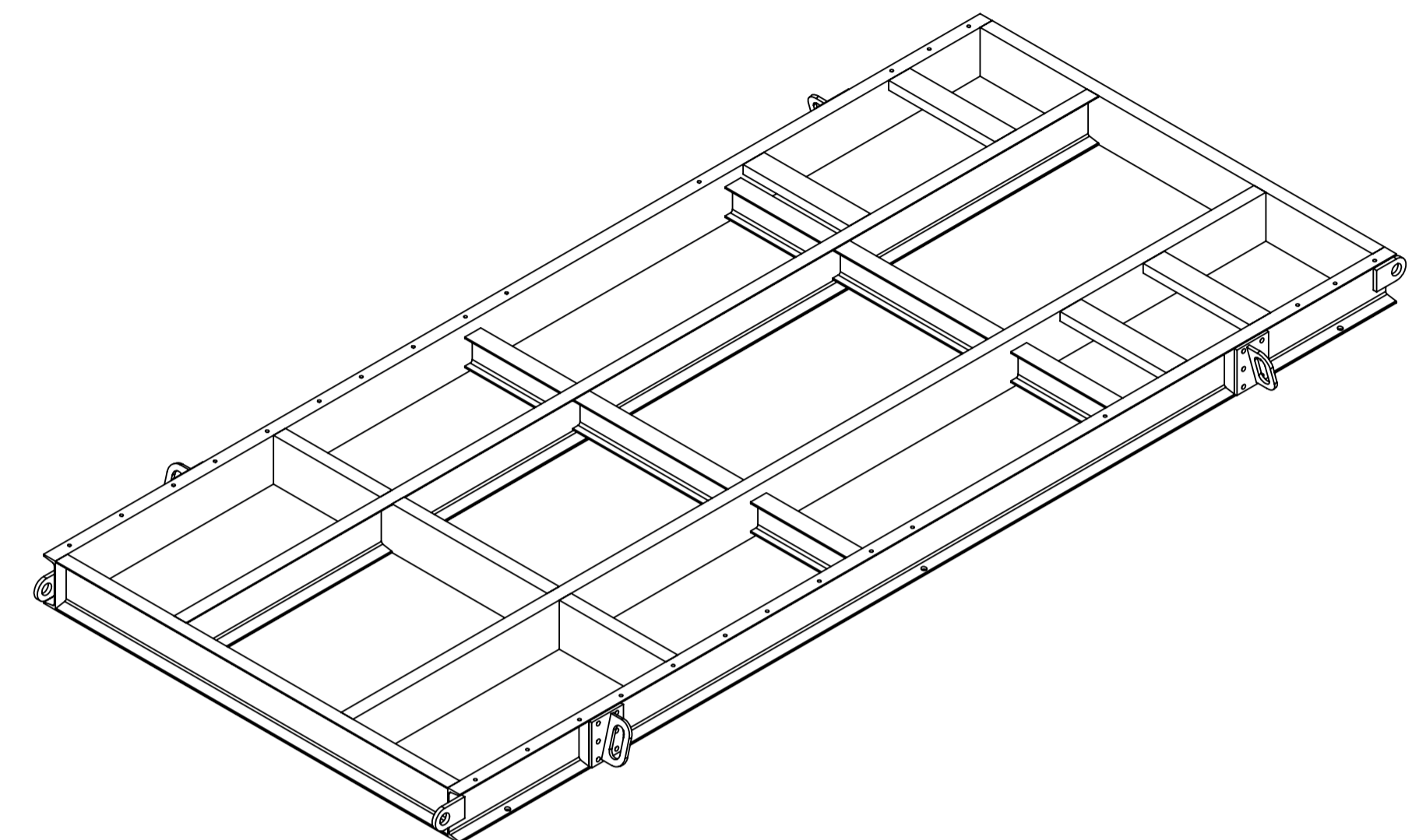
TABLA DE TOLERANCIAS ESTANDAR DE NO ESPECIFICARSE			
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12m-100m	±10 mm		

MATERIAL	ITEM	WEIGHT (kg)	FINISH
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**CHASSIS TOP VIEW**



**BOTTOM CHASSIS VIEW ANCHORING TEMPLATE**

DEPTO.: <b>ENGINEERING</b>	DATE: 05/27/2019	DRAWN BY: ARG	REVIEWED BY: MBG	APPROVED BY: FJPR
ESCALE: N/A ACOT.: mm.	CUSTOMER: <b>STD UL</b>	DRAWING No: <b>EG W/C VOLVO-STF 350kW 480 VAC 3PH</b>		
PART NAME: <b>BASE FRAME AND ENCLOSURE FOR ENGINE VOLVO-STAMFORD 350KW/480VAC 3PH/ABB BREAKER T5N 600A</b>				REV.: 00
				SHEET 2 OF 2

**IGSA S.A. DE C.V.**  
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 FACILITIES: HIGHWAY ANOMOLULCO-OCYOYACAC KMS. LERMA EDO. DE MEXICO, CP 52740  
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